

Date: Friday, 8/10/2007 10:30:40 AM
User: Jean-Luc Menard

Process Sheet

| | |
|--|--|
| Customer : CU-DAR001 Dart Helicopters Services | Drawing Name : GASKET |
| Job Number : 33868 | |
| Estimate Number : 12789 | |
| P.O. Number : | Part Number : D35531 |
| This Issue : 8/10/2007 S.O. No. : | Drawing Number : D3553 REV A |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : / / Type : SMALL /MED FAB | Drawing Revision : A |
| Previous Run : 32740 | Material : |
| Written By : <i>[Signature]</i> | Due Date : 8/17/2007 Qty: <i>52</i> Um: Each |
| Checked & Approved By : <i>[Signature]</i> | |
| Comment : Est Rev:A New Issue 07-03-08 ec | |

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MNEO60S063 NEOPRENE SHEET 0.063



Comment: Qty.: 0.1103 sf(s)/Unit Total : 3.8588 sf(s)
NEOPRENE SHEET 0.063

B# 105 113

SAN 07/08/12

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
1-Cut as per Dwg D3553
Dwg Rev: *A*
Prog Rev: *A*

2-Debur if necessary

SAN 07/08/12

52

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAN 07/08/12

52

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

Er 07/08/13

counter
(52)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

7/8/14 50

(52X)

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 33868

Part Number: D35531

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTIONW/O RELEASE



Comment: FINAL INSPECTIONW/O RELEASE

07.08.14



Job Completion

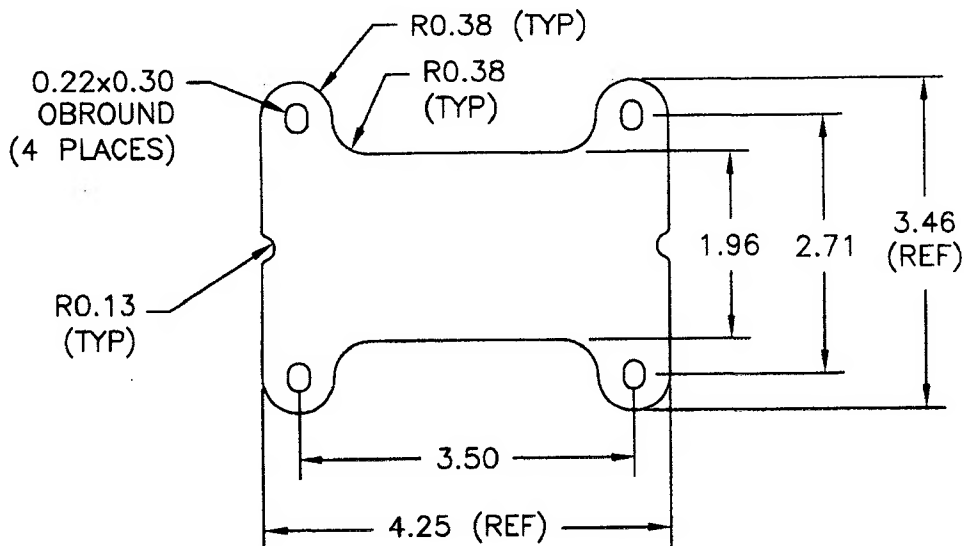


07/08/14

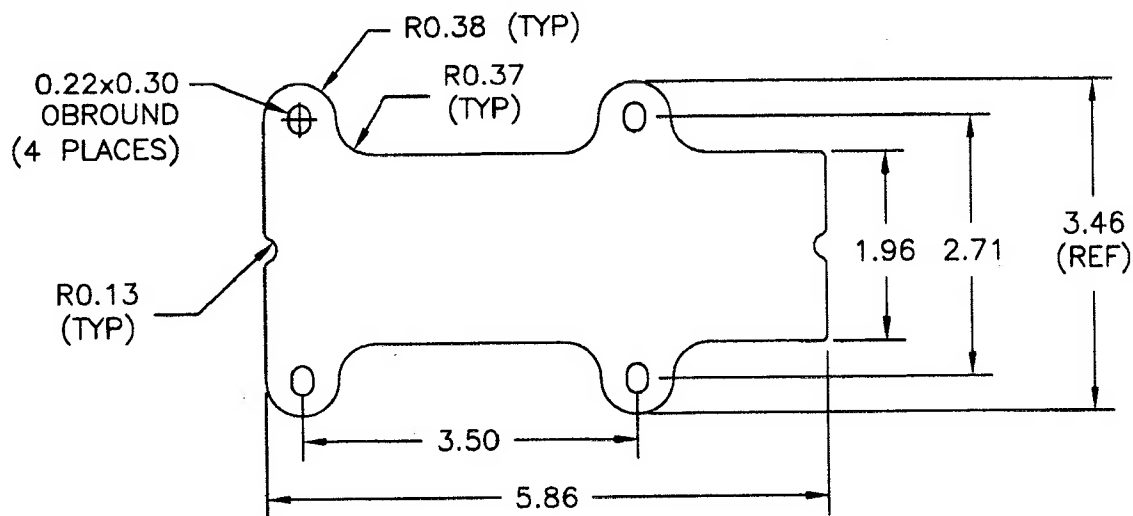


RELEASED
07.02.28 -H

| DESIGN | | DRAWN BY | | DART AEROSPACE USA, INC. | |
|---|---|-------------|-----------|--------------------------|--|
| 04 | | 04 | | PORT HADLOCK, WA | |
| CHECKED | APPROVED | DRAWING NO. | | REV. A | |
|  |  | D3553 | | SHEET 1 OF 1 | |
| DATE | TITLE | | SCALE | | |
| 07.01.11 | GASKET | | 1:2 | | |
| A | 07.01.11 | | NEW ISSUE | | |



D3553-1 GASKET



D3553-3 GASKET

D3553-1/-3 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC M-NE060-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

